

**VivID AS**  
**ID system**  
**MMS and Ultrasound**

- Technology and possible applications -

# The company VivID AS

- Founded year 2000
- Supported by the Forny program
- 4 entrepreneurs
- Grant from NFR 2002
- Proof of concept 2003
- Akershus Næringsfond July 2004: direct placement 450.000 NOK ; share rate 10 x pari
- Offered IFU agreement from Innovasjon Norge April 2004 (Marine Harvest – Aquaculture)
- Finalist in the DnBNOR innovation contest August 2004

# Organization

- Man.dir./leader of board/owner:
  - John Brungot, M.Sc./economist
- Board:
  - Sverre Holm, Prof. UiO, owner
  - Ivar Wergeland, M.Sc/consultant
  - Lars Hoff, ass.prof. HiVe, owner (reserve member)
- Also owner:
  - Arne Rønnekleiv, Prof. NTNU
- Co-innovators:
  - Ralph Bernstein, dr. ing
  - Dr. Dag T. Wang, dr ing., Sintef

# ID method

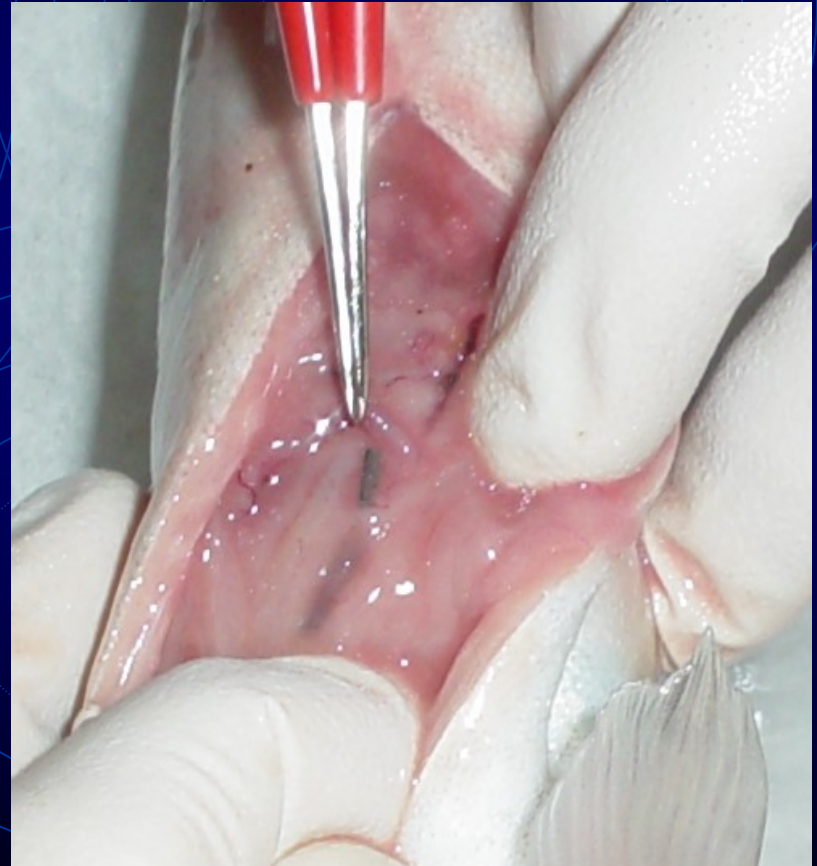
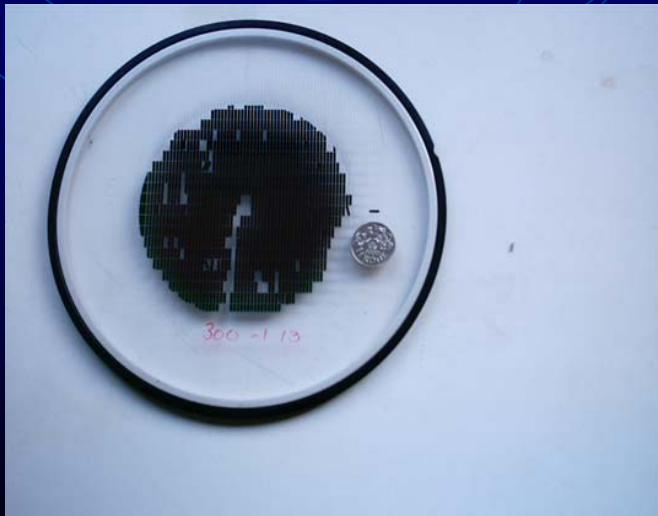
## Identification in liquids

- Reasonable cost acoustic system based on MMS(Micro Mechanical System) ID chips and ultrasound signal measurements and readings
- Also applicable for living objects

# Silicon/glass ID chip

Present chips (for fish) :

- Cross section ca. 1,5 mm x 1,5 mm
- Length ca. 4 mm

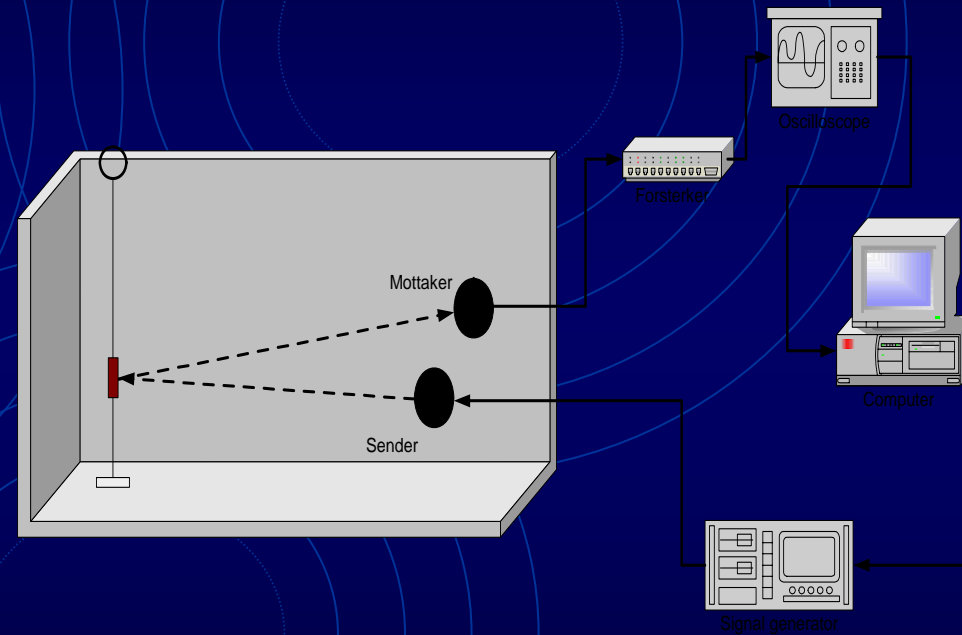


# State of development

- Development since 2001
- Designed ID chip in MMS (Micro Mechanical System) – technology
- Manufactured by SINTEF microsystems/Sensoror AS
- ‘Proof of concept’ 2003 after testing of
  - Chip in water
  - Chip in fish meat
  - Chip in fish in water
- Norw. patent NO 315396, granted July 2003
- PCT (Patent Cooperation Treaty): USA, China and Japan, Europatent (EP) granted 2005

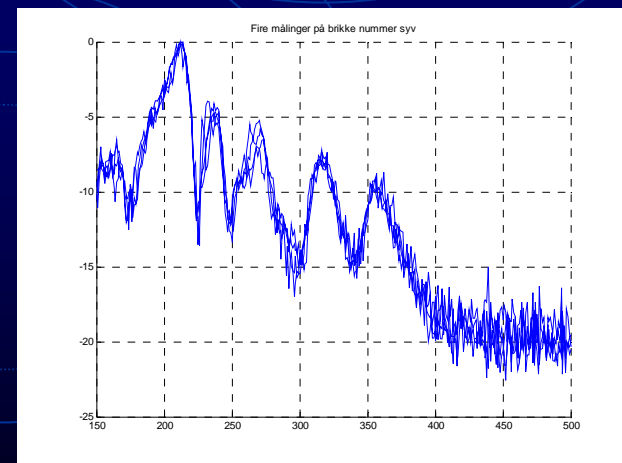
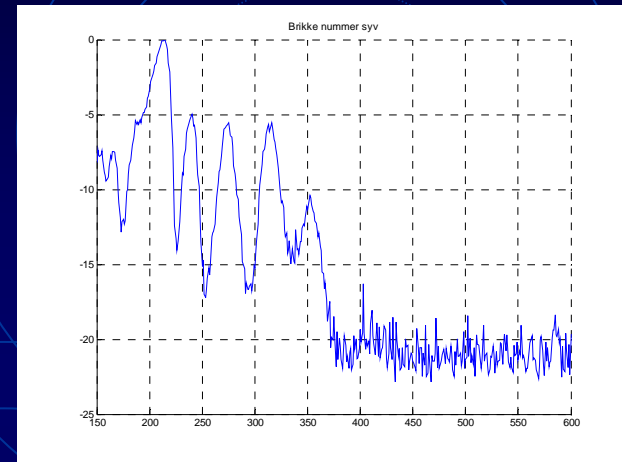
# Test layout

- Test equipment: PC, signal generator, two 250 kHz transducers, one amplifier and a scope
- A scope is not needed for a commercial system



# Results – measurements on chip

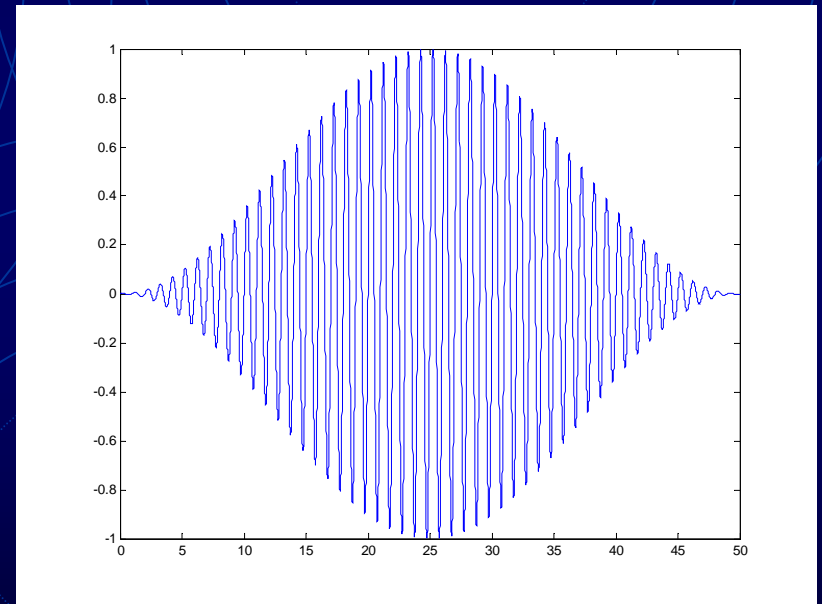
- Sharp resonance peaks
- Measurements of the same chip at approx. same position shows good repeatability





# Transmit pulse

- Pulses at frequencies between 180 and 600 kHz
- The transmit pulse consisted of 25-50 periods and was weighted by a Hanning envelope



# Measurements on chip in fish I

- The chips were mounted inside the anesthetized fish applying an injection needle
- The fish was left to rest at least one day before measurements



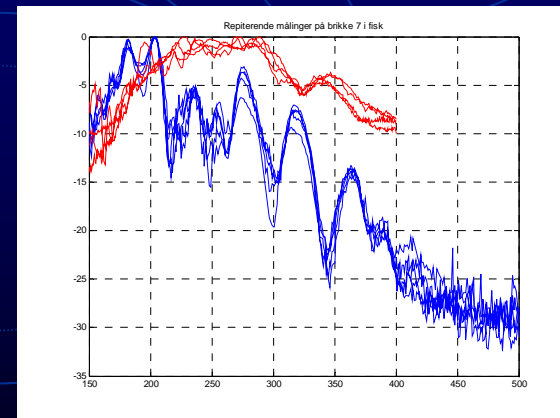
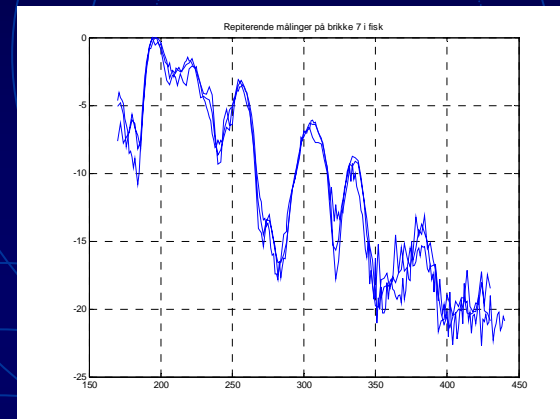
# Measurements on chip in fish II

- The fish was anesthetized in a solution with MS222 for appr. 5 minutes
- Then it was positioned in the beam from the emitting transducer



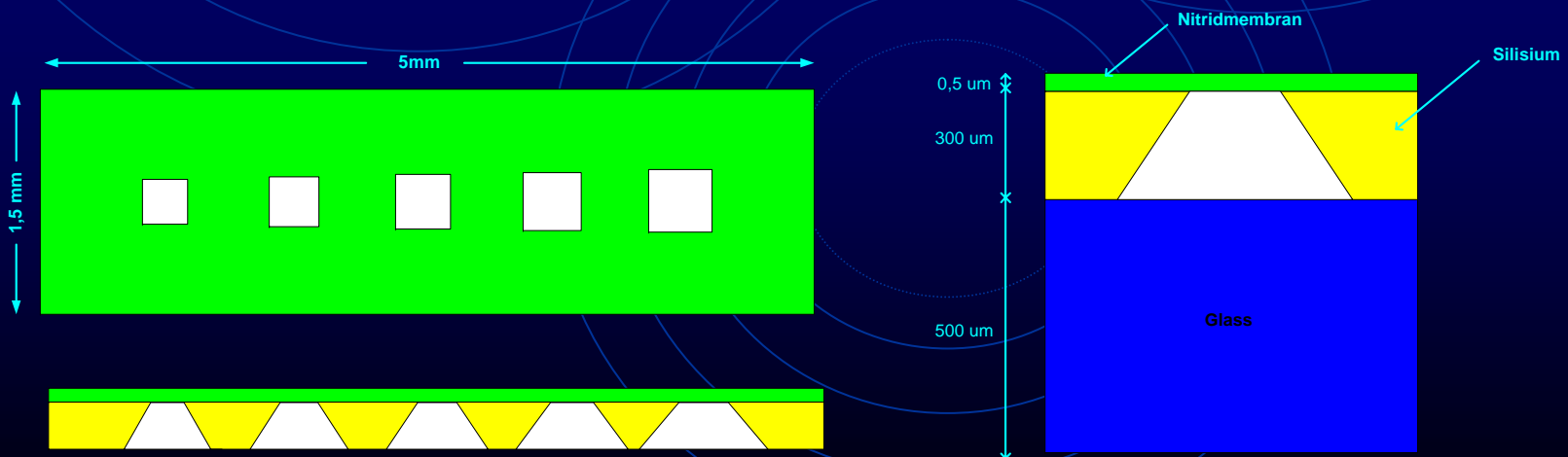
# Results – chip in fish

- Quite clear resonance peaks
- The combination of resonances in accordance with the chip ID
- Comparison with measurements on fish without chip (red curve) shows the difference



# MMS: Micro Mechanical System

- Present ID chips made of silicon with bonded nitride membranes under tension
- The cavities are made by wet-etching through a silicon wafer to the membrane
- The wafer is then fastened to a glass wafer by anodic bonding



# Resonator design

Cavity + membrane => resonance frequency

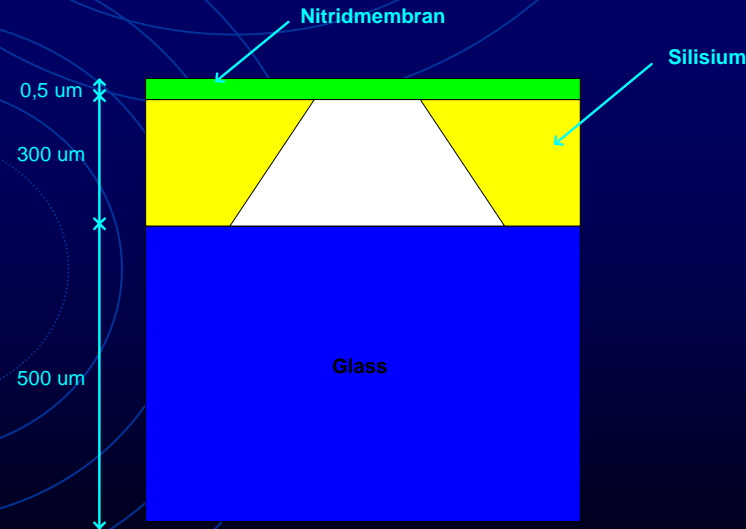
Prototype series: 17 selected frequencies in 7 different combinations (chips)

Possible combinations (IDs), F frequencies and R resonators:

$$N = F! / (R! * (F-R)!)$$

F=17, R=5 => N=6188 combinations. One extra resonator for calibration

Membrane dimensions, $\mu\text{m}$					
195,0	189,8	184,7	179,7	174,9	170,3
165,7	161,3	156,9	152,7	148,6	144,7
140,8	137,0	133,3	129,8	126,3	
Calculated resonance frequencies, kHz					
400,0	383,0	366,8	351,3	336,4	322,1
308,4	295,4	282,8	270,9	259,4	248,4
237,8	227,8	218,1	208,9	200,0	



# Publications

- A. Rønnekleiv, J. Brungot, D. Wang, R. Bernstein, V. Jahr, K. Kjølerbakken, L. Hoff, and S. Holm, **Design of Micromachined Resonators for Fish Identification**, in Proc IEEE Ultrasonics Symposium, Rotterdam, Netherlands, Sep. 2005.
- S. Holm, J. Brungot, A. Rønnekleiv, L. Hoff, V. Jahr, K. M. Kjølerbakken, **Acoustic passive integrated transponders for fish tagging and identification**, submitted to Aquacultural Engineering, Feb. 2006.

# New applications – scaling down

## Demands:

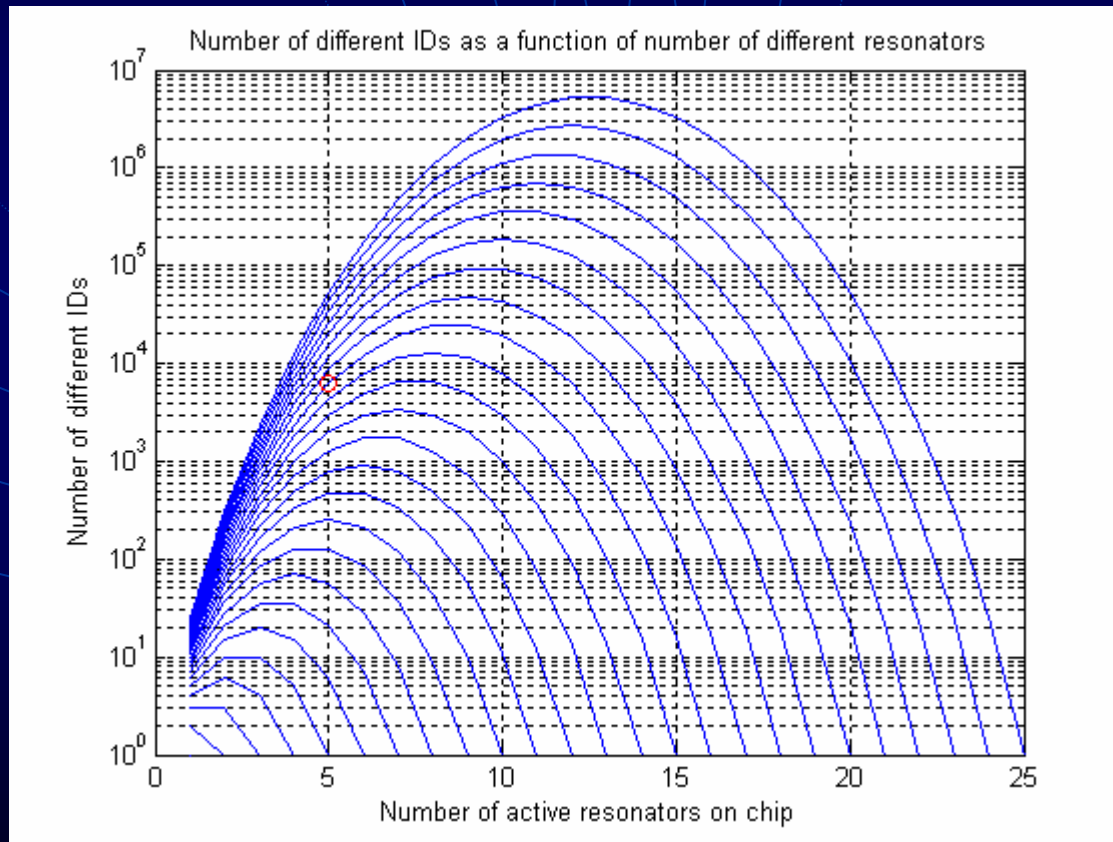
- Increased number of IDs
- New square chip sized approx.  $0,4 \times 0,4 \times 0,3 \text{ mm}^3$
- Ultrasound frequency 3-5 MHz
- May be mounted inside PEG beads (patented method) for applications within biotech industry
- Reading distance  $\sim 1 \text{ mm}$





# Distribution - number of IDs

$$N = F! / (R! * (F-R)!)$$

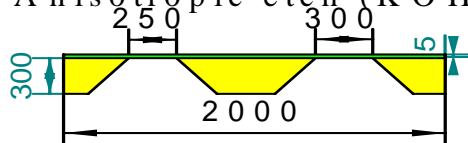


# Solution - chips

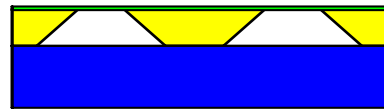
- Examples:
  - 4 to 7 resonances, chosen from 16 available gives 25.600 IDs
  - 4 to 10 resonances, chosen from 15 gives 30.000 IDs
- Additionally one or two resonators with fixed and known resonance frequencies as references for calibration
- Need: 15 to 20 possible resonance frequencies and deployment of apprx. 10 different resonators on each chip

# Alternatives – chip design

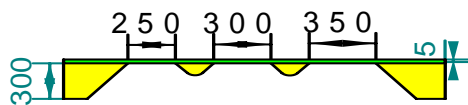
Anisotropic etch (KOH)



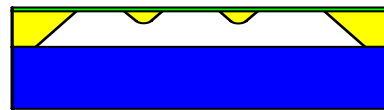
A)



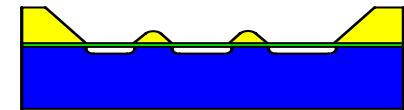
Overlapping anisotropic etch



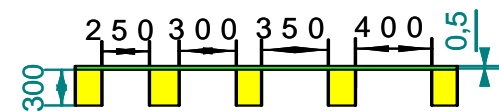
B)



E)



R I E



C)



D)



# Solution - frequency

- Chip diameter at least  $\frac{1}{4}$  wave length at lowest resonance frequency gives lowest resonance frequency at appr. 0,75 MHz and the upper resonances at 3 to 5 MHz
- If the liquid has acoustic properties comparable to water, the signal losses will be low, giving Q values of appr. 100 at 5 MHz, which is excellent
- But 10 % of some unknown substance in the liquid may notably increase the losses. This must probably be tested by experiments for each liquid

# Solution - reader

- 15 to 20 frequencies means a frequency span with a proportion of 4.0 - 6.7 between the lowest and highest frequencies
- The resonance frequencies will cover a span of 120 % to 150 % of relative bond width
- This is difficult to achieve for single transducers when also demanding high sensitivity
- However, due to a short reading distance ID detection may probably be achieved for such applications

The background of the slide features a dark blue field with several overlapping circles of varying sizes and colors. The circles are rendered in shades of light blue and white, creating a complex, layered pattern that resembles a molecular structure or a network diagram. The text is centered in the upper portion of the slide.

# IFU partners - biotech industry applications